



BUILDING CODE COMPLIANCE OFFICE (BCCO)
PRODUCT CONTROL DIVISION

MIAMI-DADE COUNTY, FLORIDA
METRO-DADE FLAGLER BUILDING
140 WEST FLAGLER STREET, SUITE 1603
MIAMI, FLORIDA 33130-1563
(305) 375-2901 FAX (305) 375-2908
www.miamidade.gov/buildingcode

NOTICE OF ACCEPTANCE (NOA)

PGT Industries
1070 Technology Drive,
Nokomis, Fl. 34275

SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed by Miami-Dade County Product Control Division and accepted by the Board of Rules and Appeals (BORA) to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Division (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. BORA reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Division that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the Florida Building Code, including High Velocity Hurricane Zone of the Florida Building Code.

DESCRIPTION: Series "PW-701" Aluminum Fixed Window -LMI

APPROVAL DOCUMENT: Drawing No. 4259-4, titled "Aluminum Picture Window, Impact", sheets 1 through 12 of 12, prepared by manufacturer, dated 7/14/03 and last revised revision "B" on dated 4/4/07, signed and sealed by Robert L. Clark, P.E., bearing the Miami-Dade County Product Control Renewal stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Division.

MISSILE IMPACT RATING: Large Missile Impact Resistant

Limitation:

1. Max DLO =Width-3.75" and /or=Height-3.75". The Annealed glass to be on exterior side of laminate.
2. Max. corner distance for anchors is 8.5", except Hexagon & Octagon corner dist not to exceed 3". Max. corner distance for Nail (Integral Fin Frame) into wood substrate is 1" and max. OC spacing is 5".
3. The anchor installation shown is applicable without geographical limitation.

LABELING: Each unit shall bear a permanent label with the manufacturer's name or logo, city, state and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA **renews** NOA # **07-0418.06** consists of this page 1 and evidence sheet E-1 as well as approval document mentioned above.

The submitted documentation was reviewed by **Ishaq I. Chanda, P.E.**

MIAMI-DADE COUNTY
APPROVED

NOA No 08-1112.10
Expiration Date: February 19, 2014
Approval Date: January 08, 2009
Page 1

8
12/15/08

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

- A. DRAWINGS** (transferred from file # **07-0418.06**)
1. Manufacturer's die drawings and sections.
 2. Drawing No. **4259-4**, titled "Aluminum Picture Window, Impact", sheets 1 through 12 of 12, prepared by manufacturer, dated 7/14/03 and last revised revision "B" on dated 4/4/07, signed and sealed by Robert L. Clark, P.E.
- B. TESTS** (transferred from file # **07-0418.06**)
1. Test reports on
 - 1) Air Infiltration Test, per FBC, TAS 202-94
 - 2) Water Infiltration resistant Test
 - 3) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94
 - 4) Small Missile Impact Test per FBC, TAS 201-94
 - 5) Cyclic Wind Pressure Loading per FBC, TAS 203-94along with marked-up drawings and installation diagram of alum. Fixed windows of various shapes, prepared by Fenestration Testing Laboratory, Inc., Test Report No. **FTL-3835**, dated 07/18/03 and test report **FTL-3850**, dated 07/31/03, both signed and sealed by Joseph Chan, P.E.
- C. CALCULATIONS**
1. Anchor verification, comparative and structural analysis dated 04/13/2007, prepared, signed and sealed by Robert L. Clark, P.E.
 2. Glazing complies w/ ASTM E-1300-02/04
- D. QUALITY ASSURANCE**
1. Miami Dade /Building Code Compliance Office (BCCO).
- F. MATERIAL CERTIFICATIONS**
1. Notice of Acceptance No. **06-0216.06** issued to Solutia Inc. for the "Saflex IIIIG Clear or colored Interlayer", expiring on 05/21/11.
 2. Notice of Acceptance No. **05-1208.02** issued to E.I. DuPont DeNemours for "DuPont Butacite ® PVB", expiring on 12/11/2010.
- E. STATEMENTS**
1. Statement letter of code compliance, "No change from previous approval and "No financial interest", dated 11-06-08 signed and sealed by Robert L. Clark, P. E.
 2. Statement letter of Lab compliance, as a part of above referenced test reports
- F. OTHER**
1. This NOA **renews** NOA # **07-0418.06** expires on February 19, 2009.

Ishaq I. Chanda

Ishaq I. Chanda, P. E.
Product Control Examiner
NOA No 08-1112.10
Expiration Date: February 19, 2014
Approval Date: January 08, 2009

NOTES: LARGE MISSILE WINDOWS

1. GLAZING OPTIONS:

- A. 7/16" LAMINATED GLASS COMPRISED OF (1) LITE OF 3/16" ANNEALED GLASS AND (1) LITE OF 3/16" HEAT STRENGTHENED GLASS WITH AN .090 INTERLAYER OF DUPONT BUTACITE OR SAFLEX KEEPSAFE MAXIMUM PVB.
- B. 7/16" LAMINATED GLASS COMPRISED OF (2) LITES OF 3/16" HEAT STRENGTHENED GLASS GLASS WITH AN .090 INTERLAYER OF DUPONT BUTACITE OR SAFLEX KEEPSAFE MAXIMUM PVB.
- C. 1 1/16" LAMI I.G. GLASS COMPRISED OF (1) LITE OF 3/16" HEAT STRENGTHENED GLASS, A 7/16" AIRSPACE AND 7/16" LAMINATED GLASS WHICH IS COMPRISED OF (1) LITE OF 3/16" ANNEALED GLASS AND (1) LITE OF 3/16" HEAT STRENGTHENED GLASS WITH AN .090 INTERLAYER OF DUPONT BUTACITE OR SAFLEX KEEPSAFE MAXIMUM PVB.
- D. 1 1/16" LAMI I.G. GLASS COMPRISED OF (1) LITE OF 3/16" HEAT STRENGTHENED GLASS, A 7/16" AIRSPACE AND 7/16" LAMINATED GLASS WHICH IS COMPRISED OF (2) LITES OF 3/16" HEAT STRENGTHENED GLASS WITH AN .090 INTERLAYER OF DUPONT BUTACITE OR SAFLEX KEEPSAFE MAXIMUM PVB.

2. DESIGN PRESSURE RATINGS: (FLANGED - SEE SHEET 5, TABLE 1 AND INTEGRAL FIN - SEE SHEET 6, TABLE 2)

- A. NEGATIVE DESIGN LOADS BASED ON TESTED PRESSURE AND GLASS TABLES ASTM E 1300-02.
- B. POSITIVE DESIGN LOADS BASED ON WATER TEST PRESSURE AND GLASS TABLES ASTM E 1300-02.

3. ANCHORAGE: THE 33 1/3% STRESS INCREASE HAS NOT BEEN USED IN THE DESIGN OF THIS PRODUCT. MATERIALS, INCLUDING BUT NOT LIMITED TO STEEL SCREWS, THAT COME INTO CONTACT WITH OTHER DISSIMILAR MATERIALS SHALL MEET THE REQUIREMENTS OF THE FLORIDA BUILDING CODE, CURRENT EDITION.

FOR ANCHORAGE INFORMATION SEE SHEETS 10 THROUGH 12.

4. SHUTTER REQUIREMENT: NONE REQUIRED

5. NARROW JOINT SEALANT IS USED ON ALL FOUR CORNERS OF THE FRAME.

6. REFERENCES: TEST REPORTS, FTL-3835 & FTL-3850
ELCO TEXTRON NOA: 04-0721.01, 03-0225.05
ANSI/AF&PA NDS-2001 FOR WOOD CONSTRUCTION
ADM-2000 ^{8/12/15/18} ALUMINUM DESIGN MANUAL

7. THIS PRODUCT HAS BEEN DESIGNED & TESTED TO COMPLY WITH THE REQUIREMENTS OF THE FLORIDA BUILDING CODE, CURRENT EDITION INCLUDING THE HIGH VELOCITY HURRICANE ZONE (HVHZ).

NOA DRAWING TABLE OF CONTENTS

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PRODUCT RENEWED
as complying with the Florida
Building Code
Acceptance No. 06-1112.10
Expiration Date 2/19/2014
By Isaac J. Chande
Miami/Dade Product Control
Division

PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No. 07-0418.06
Expiration Date FEB. 19, 2009
By Manuel Arce
Miami/Dade Product Control
Division

Robert L. Clark
4/13/07
Robert L. Clark, P.E.
PE #39712
Structural

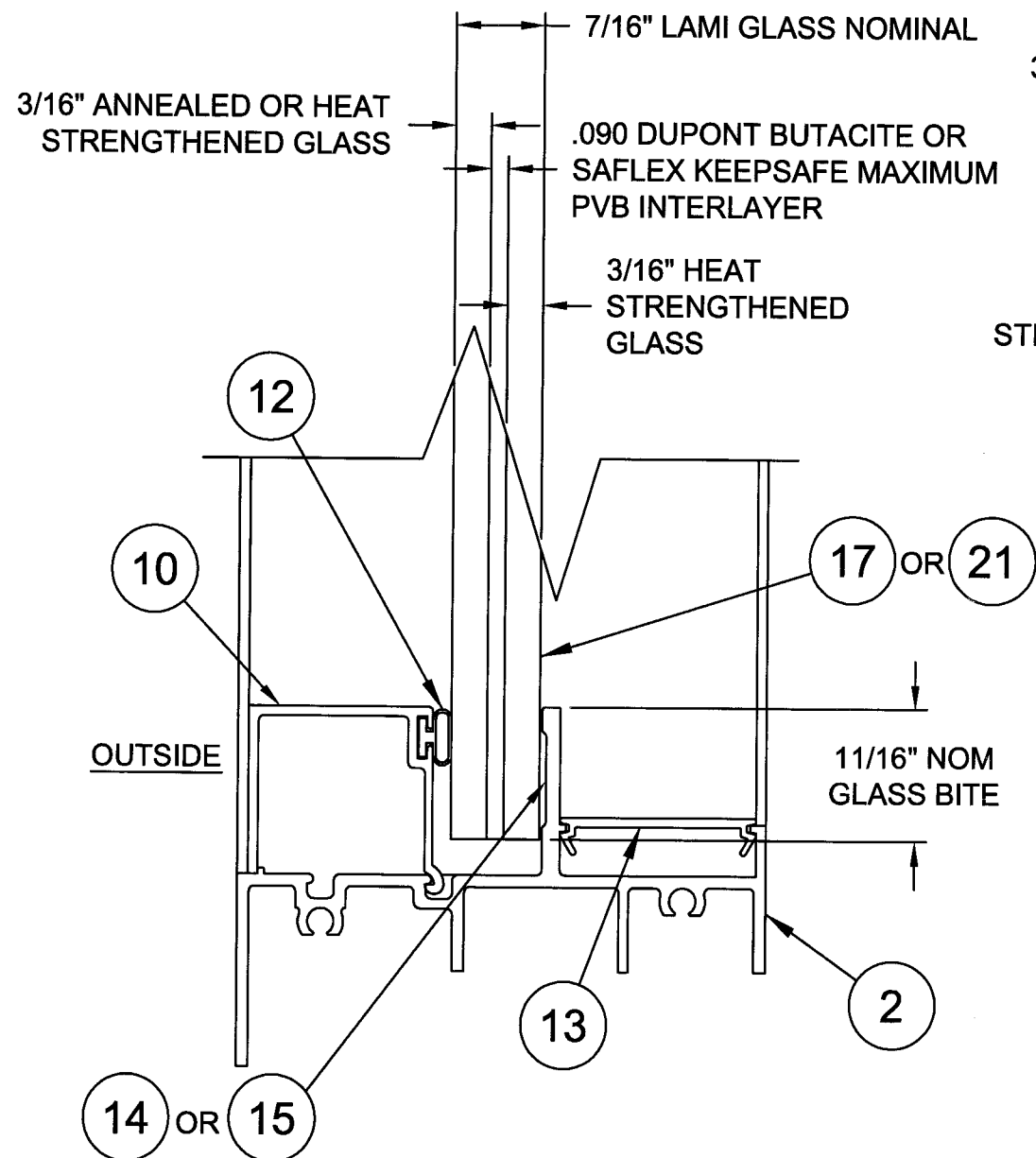
Revsd By:	Date:	Revisions:	
Revsd By:	Date:	Revisions:	CHG. NOTE 2 TO REF. ASTM E 1300-02 AND REVISE ANCHORAGE
F.K.	4/4/07	B	NOTE 3. ADD REFERENCES TO NOTE 6 AND ADD NOTE 7.
Revsd By:	Date:	Revisions:	
F.K.	12/15/03	A	REDUCE ANCHOR SPACING
Drawn By:	Date:	Checked By:	Date:
F.K.	7/14/03		

1070 TECHNOLOGY DRIVE
NOKOMIS, FL 34275

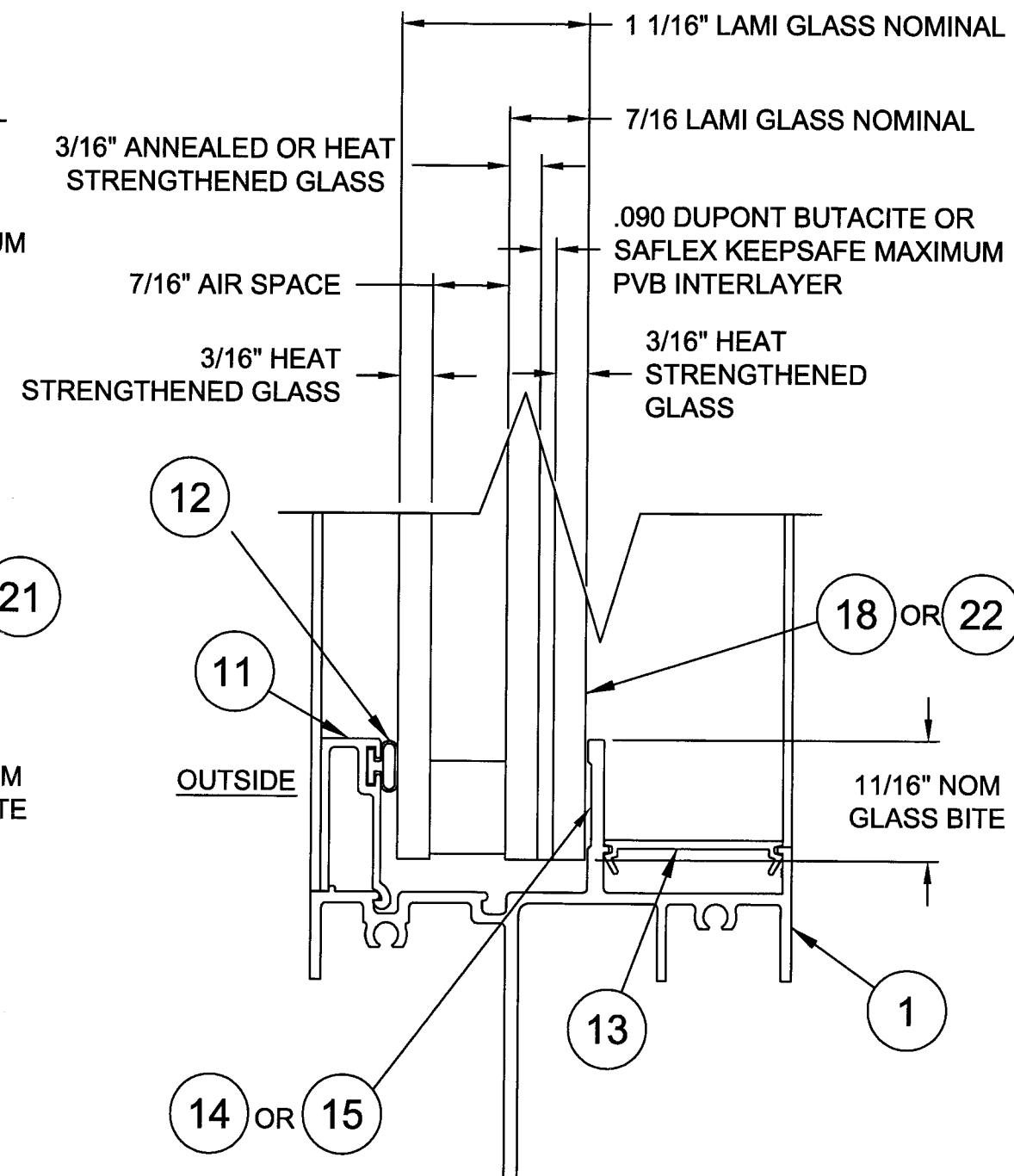
P.O. BOX 1529
NOKOMIS, FL 34274



Description: NOTES & TABLE OF CONTENTS				
Title: ALUMINUM PICTURE WINDOW, IMPACT				
Series/Model:	Scale:	Sheet:	Drawing No.	Rev:
PW-701	NTS	1 of 12	4259-4	B



**7/16" LAMI GLAZING DETAIL
FLANGED OR INTEGRAL FIN FRAME
(FLANGE FRAME SHOWN)**



**1 1/16" LAMI I.G. GLAZING DETAIL
FLANGED OR INTEGRAL FIN FRAME
(INTEGRAL FIN FRAME SHOWN)**

PRODUCT RENEWED
as complying with the Florida
Building Code
Acceptance No. 06-1112-10
Expiration Date 2/19/2014
By Shag I. Chandy
Miami-Dade Product Control
Division

PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No. 07-0418-06
Expiration Date FEB. 19, 2009
By Manuel Perez
Miami-Dade Product Control
Division

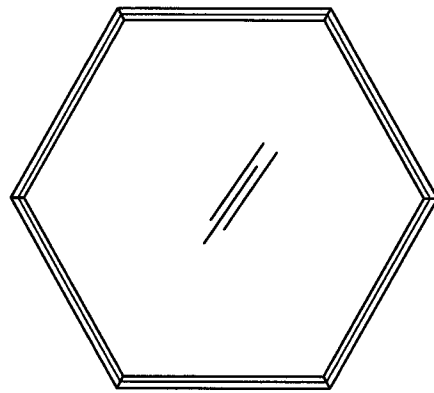
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F.K.	12/15/03	A	NO CHANGE THIS SHEET
Drawn By:	Date:	Checked By:	Date:
F.K.	7/14/03		

1070 TECHNOLOGY DRIVE
NOKOMIS, FL 34275
P.O. BOX 1529
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PGT
Visibly Better

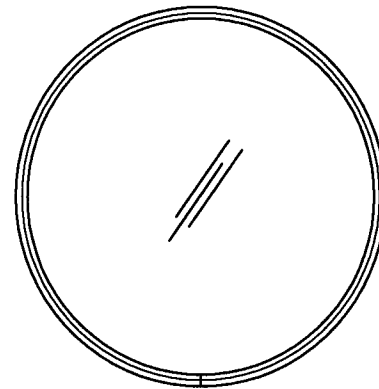
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Title: ALUMINUM PICTURE WINDOW, IMPACT			
Series/Model: PW-701	Scale: FULL	Sheet: 2 of 12	Drawing No. 4259-4
Rev: B			

Robert L. Clark
4/13/07
Robert L. Clark, P.E.
PE #39712
Structural



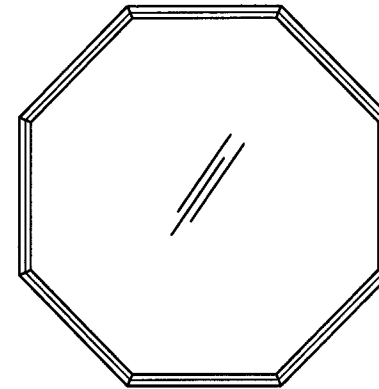
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OR MAX. AREA = 21.65 SQ. FT.



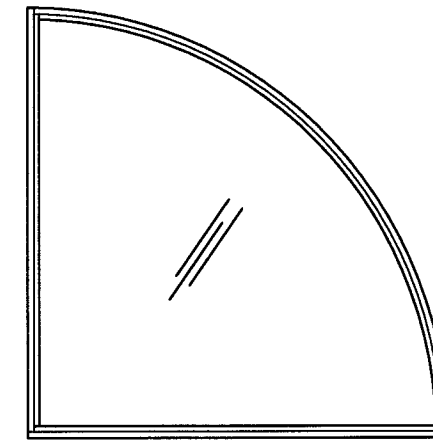
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OR MAX. AREA = 19.63 SQ. FT.



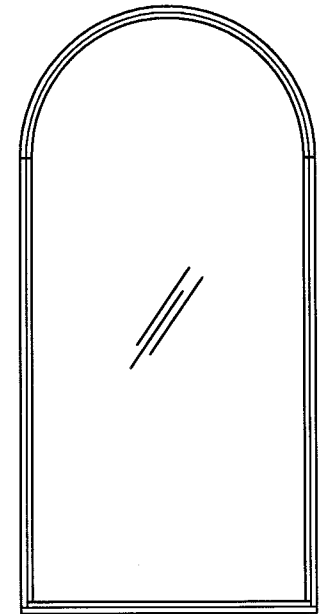
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OR MAX. AREA = 20.71 SQ. FT.



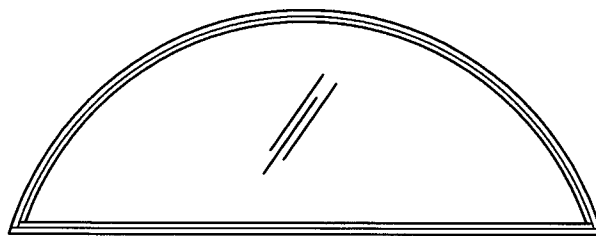
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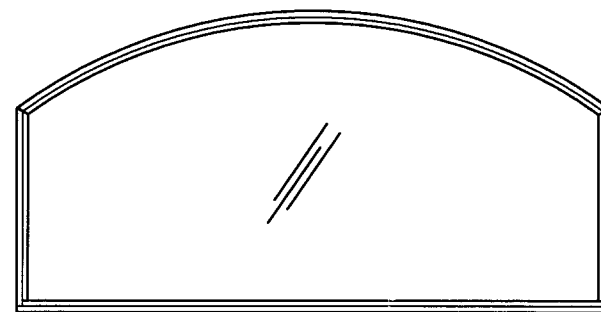
ARCH.

MAX. SIZE = 48" X 96"
OR MAX. AREA = 30.28 SQ. FT.



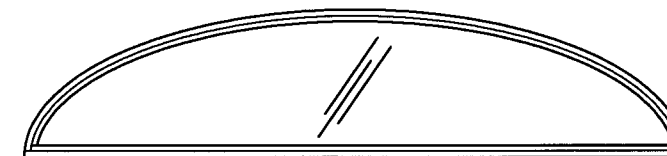
FAN

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OR MAX. AREA = 24.47 SQ. FT.



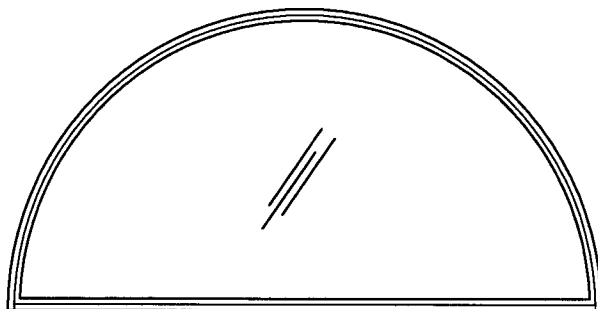
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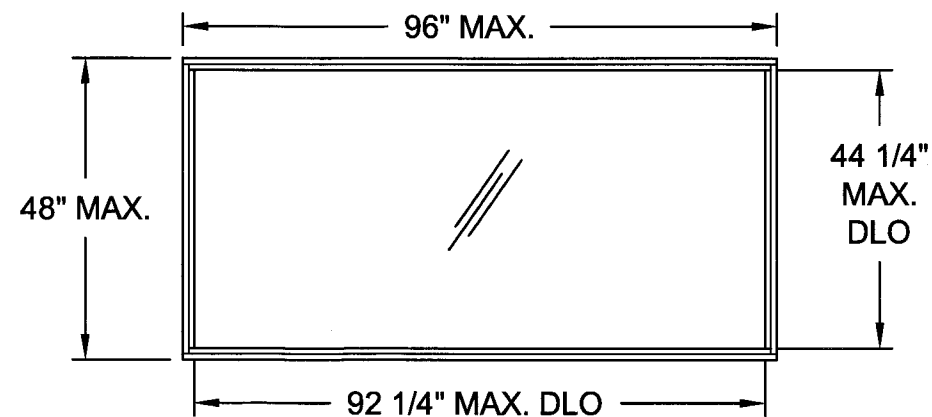
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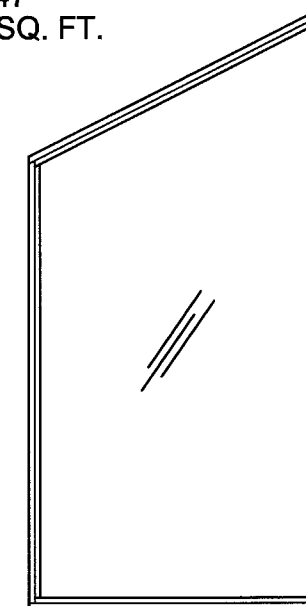
HALF CIRCLE

MAX. SIZE = 96" X 48"
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RECTANGLE

MAX. SIZE = 48" X 96"
OR MAX. AREA = 32.00 SQ. FT.



TRAPEZOID

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NOTE:

FOR ANCHORAGE INFORMATION SEE SHEETS 10 THROUGH 12.

Revsd By:	Date:	Revisions:	
Revsd By:	Date:	Revisions:	
F.K.	4/4/07	B	UPDATE ANCHORAGE NOTE
Revsd By:	Date:	Revisions:	
F.K.	12/15/03	A	NO CHANGE THIS SHEET
Drawn By:	Date:	Checked By:	Date:
F.K.	7/14/03		

1070 TECHNOLOGY DRIVE
NOKOMIS, FL 34275

P.O. BOX 1529
NOKOMIS, FL 34274



Description:

FLANGED ELEVATIONS

Title:

ALUMINUM PICTURE WINDOW, IMPACT

Series/Model:

PW-701

Scale:

NTS

Sheet:

3 of 12

Drawing No.

4259-4

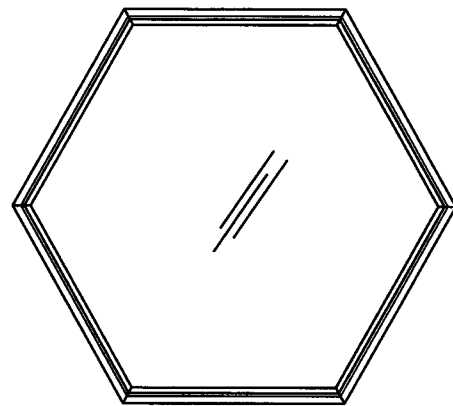
Rev:

B

PRODUCT RENEWED
as complying with the Florida
Building Code
Acceptance No. 08-1112-10
Expiration Date 2-1-19-2014
By Isaac J. Llanos
Miami Dade Product Control
Division

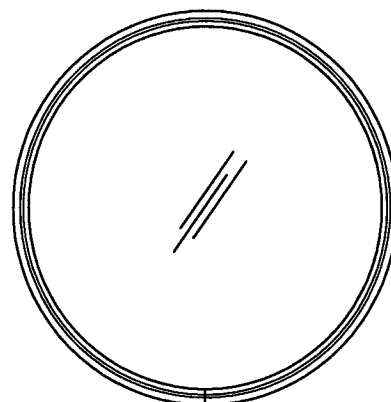
PRODUCT REVISED
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Expiration Date FEB. 19, 2009
By Manuel Perez
Miami Dade Product Control
Division

4/13/07
Robert L. Clark, P.E.
PE #39712
Structural



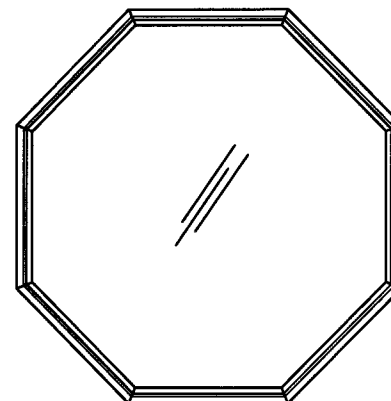
HEXAGON

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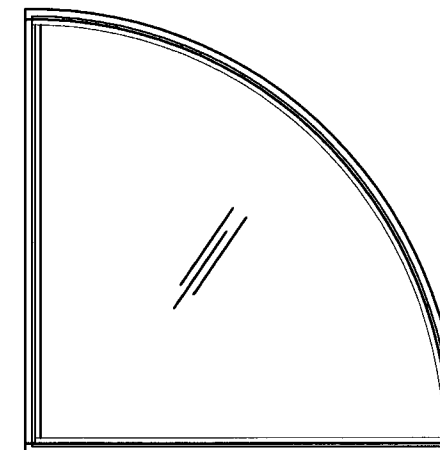
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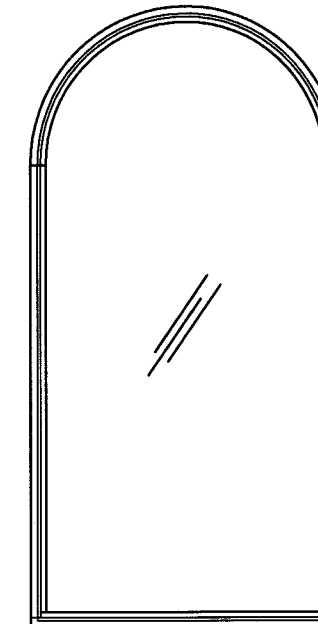
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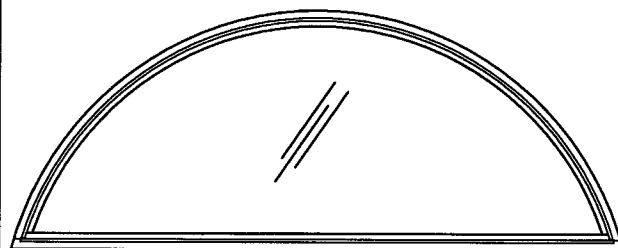
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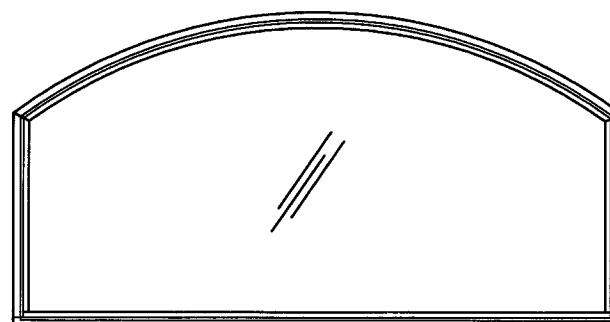
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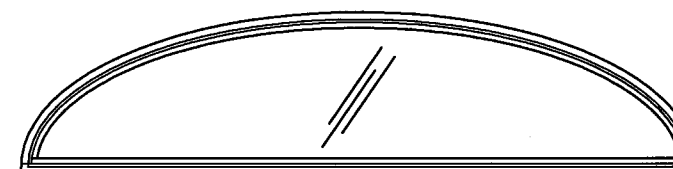
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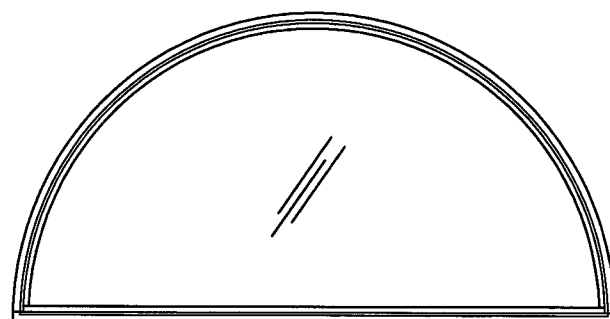
EYEBROW

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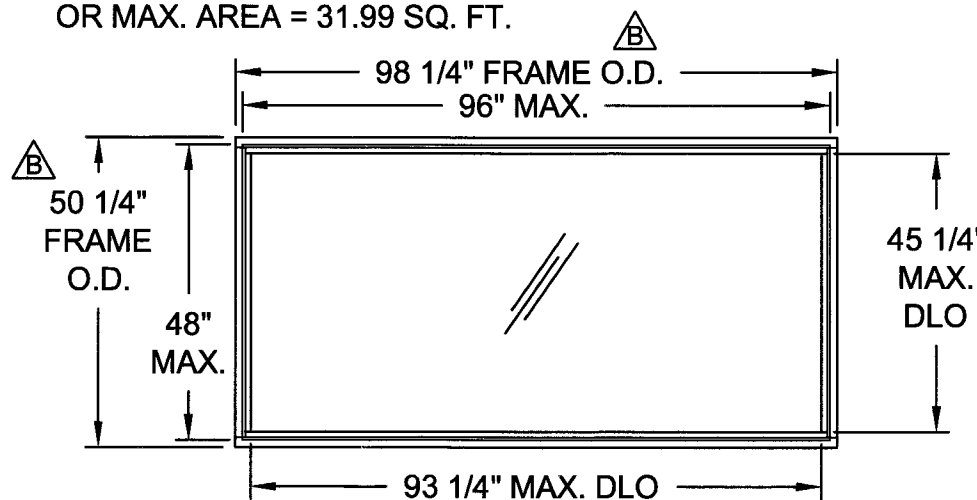
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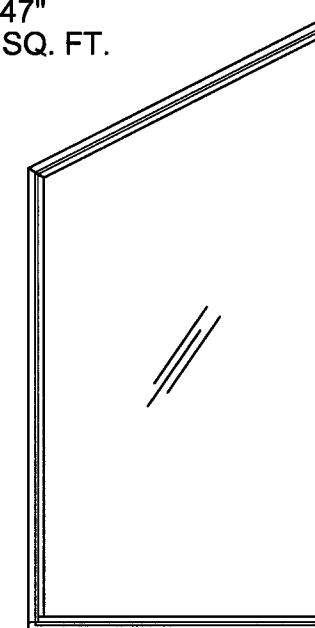
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NOTE:

FOR ANCHORAGE INFORMATION SEE SHEETS 10 THROUGH 12.

Revsd By:	Date:	Revisions:	
Revsd By:	Date:	Revisions:	
F.K.	4/4/07	B	ADD FRAME O.D. DIMENSIONS AND UPDATE ANCHORAGE NOTE
Revsd By:	Date:	Revisions:	
F.K.	12/15/03	A	NO CHANGE THIS SHEET
Drawn By:	Date:	Checked By:	Date:
F.K.	7/14/03		

1070 TECHNOLOGY DRIVE
NOKOMIS, FL 34275

P.O. BOX 1529
NOKOMIS, FL 34274



Description:

INTEGRAL FIN ELEVATIONS

Title:

ALUMINUM PICTURE WINDOW, IMPACT

Series/Model:

PW-701

Scale:

NTS

Sheet:

4 of 12

Drawing No.

4259-4

Rev:

B


PRODUCT RENEWED
as complying with the Florida
Building Code
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By
Miami Dade Product Control
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PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No 07-0418-06
Expiration Date FEB. 19, 2009
By
Miami Dade Product Control
Division

4/13/07
Robert L. Clark, P.E.
PE #39712
Structural

TABLE 1. DESIGN PRESSURES, FLANGED WINDOWS (DIMENSIONS ARE TIP-TO-TIP)													
GLASS TYPES: A. 7/16" LAMINATED GLASS (3/16"A, .090, 3/16HS) FTL-3835													
B. 7/16" LAMINATED GLASS (3/16"HS, .090, 3/16HS) FTL-3835													
C. 1 1/16" LAMI I.G., 3/16HS, 7/16" SPACE, 7/16" LAMI (3/16A, .090, 3/16" HS) FTL-3850													
D. 1 1/16" LAMI I.G., 3/16HS, 7/16" SPACE, 7/16" LAMI (3/16HS, .090, 3/16" HS) FTL-3850													
WINDOW "X" DIM.	GLASS TYPE	WINDOW "Y" DIMENSION											
		28.500		34.000		39.500		45.000		46.500		48.000	
49.000	A,B,C,D	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0
AREA		9.70 SQ.FT.		11.57 SQ.FT.		13.44 SQ.FT.		15.31 SQ.FT.		15.82 SQ.FT.		16.33 SQ.FT.	
54.500	A,B,C,D	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0
AREA		10.79 SQ.FT.		12.87 SQ.FT.		14.95 SQ.FT.		17.03 SQ.FT.		17.60 SQ.FT.		18.17 SQ.FT.	
60.000	A,B,C,D	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0
AREA		11.88 SQ.FT.		14.17 SQ.FT.		16.46 SQ.FT.		18.75 SQ.FT.		19.38 SQ.FT.		20.00 SQ.FT.	
65.500	A,B,C,D	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0
AREA		12.96 SQ.FT.		15.47 SQ.FT.		17.97 SQ.FT.		20.47 SQ.FT.		21.15 SQ.FT.		21.83 SQ.FT.	
71.000	A,B,C,D	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0
AREA		14.05 SQ.FT.		16.76 SQ.FT.		19.48 SQ.FT.		22.19 SQ.FT.		22.93 SQ.FT.		23.67 SQ.FT.	
76.500	A	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+79.3	-79.3	+78.0	-78.0	+76.8	-76.8
	B,C,D	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0
AREA		15.14 SQ.FT.		18.06 SQ.FT.		20.98 SQ.FT.		23.91 SQ.FT.		24.70 SQ.FT.		25.50 SQ.FT.	
82.000	A	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+74.5	-74.5	+73.1	-73.1	+71.8	-71.8
	B,C,D	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0
AREA		16.23 SQ.FT.		19.36 SQ.FT.		22.49 SQ.FT.		25.63 SQ.FT.		26.48 SQ.FT.		27.33 SQ.FT.	
87.500	A	+80.0	-80.0	+80.0	-80.0	+78.0	-78.0	+70.0	-70.0	+68.4	-68.4	+67.0	-67.0
	C	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+79.1	-79.1	+77.3	-77.3	+75.8	-75.8
	B,D	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0
AREA		17.32 SQ.FT.		20.66 SQ.FT.		24.00 SQ.FT.		27.34 SQ.FT.		28.26 SQ.FT.		29.17 SQ.FT.	
93.000	A	+80.0	-80.0	+80.0	-80.0	+74.0	-74.0	+65.5	-65.5	+63.9	-63.9	+62.4	-62.4
	C	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+74.0	-74.0	+72.2	-72.2	+70.5	-70.5
	B,D	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0
AREA		18.41 SQ.FT.		21.96 SQ.FT.		25.51 SQ.FT.		29.06 SQ.FT.		30.03 SQ.FT.		31.00 SQ.FT.	
96.000	A	+80.0	-80.0	+80.0	-80.0	+71.9	-71.9	+63.0	-63.0	+61.5	-61.5	+60.0	-60.0
	C	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+71.2	-71.2	+69.5	-69.5	+67.8	-67.8
	B,D	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0
AREA		19.00 SQ.FT.		22.67 SQ.FT.		26.33 SQ.FT.		30.00 SQ.FT.		31.00 SQ.FT.		32.00 SQ.FT.	

- NOTES:** A
1. ALL MAXIMUM SIZES SHOWN ON SHEET 3 ARE QUALIFIED TO THE PRESSURE OF A 32 SQ. FT. UNIT IN TABLE 1.
 2. ALL SHAPES LESS THAN THE MAXIMUM SIZE, QUALIFY TO PRESSURE FOR THE MAXIMUM SIZE LISTED IN TABLE 1, OR TO THE PRESSURE FOR THE SMALLEST RECTANGULAR SIZE IN TABLE 1, WHICH THEIR OVERALL WIDTH AND HEIGHT DIMENSIONS COMPLETELY FIT WITHIN.
 3. SEE SHEET 10 THROUGH 12 FOR ANCHORAGE INFORMATION.

Revsd By:	Date:	Revisions:		1070 TECHNOLOGY DRIVE NOKOMIS, FL 34275 P.O. BOX 1529 NOKOMIS, FL 34274	 Visibly Better	Description: FLANGED UNIT DESIGN PRESSURES						
Revsd By:	Date:	Revisions:	UPDATE DESIGN PRESSURES PER ASTM E 1300-02 AND NOTES. CLEAN UP TABLE 1 DESCRIPTION AND HEADINGS.			Title: ALUMINUM PICTURE WINDOW, IMPACT						
Revsd By:	Date:	Revisions:	CHANGE NOTE 1 ANCHORING WITH #12 SCREWS			Series/Model:	Scale:	Sheet:	Drawing No.	Rev:		
Drawn By:	Date:	Checked By:	Date:			PW-701	NTS	5 of 12	4259-4	B		

PRODUCT RENEWED
as complying with the Florida
Building Code
Acceptance No. 06-1112-10
Expiration Date 2/19/2014
By [Signature]
Miami-Dade Product Control
Division

PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No. 07-0418-06
Expiration Date FEB. 19, 2009
By [Signature]
Miami-Dade Product Control
Division

[Signature]
4/13/07
Robert L. Clark, P.E.
PE #39712
Structural


TABLE 2. DESIGN PRESSURES, INTEGRAL FIN WINDOWS (SIZES ARE BUCK DIMENSIONS)													
GLASS TYPES: A. 7/16" LAMINATED GLASS (3/16"A, .090, 3/16HS)												FTL-3835	
B. 7/16" LAMINATED GLASS (3/16"HS, .090, 3/16HS)												FTL-3835	
C. 1 1/16" LAMI I.G., 3/16HS, 7/16" SPACE, 7/16" LAMI (3/16A, .090, 3/16" HS)												FTL-3850	
D. 1 1/16" LAMI I.G., 3/16HS, 7/16" SPACE, 7/16" LAMI (3/16HS, .090, 3/16" HS)												FTL-3850	
WINDOW "X" DIM.	GLASS TYPE	WINDOW "Y" DIMENSION											
		28.500		34.000		39.500		45.000		46.500		48.000	
49.000	A,B,C,D	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0
AREA		9.70 SQ.FT.		11.57 SQ.FT.		13.44 SQ.FT.		15.31 SQ.FT.		15.82 SQ.FT.		16.33 SQ.FT.	
54.500	A,B,C,D	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0
AREA		10.79 SQ.FT.		12.87 SQ.FT.		14.95 SQ.FT.		17.03 SQ.FT.		17.60 SQ.FT.		18.17 SQ.FT.	
60.000	A,B,C,D	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0
AREA		11.88 SQ.FT.		14.17 SQ.FT.		16.46 SQ.FT.		18.75 SQ.FT.		19.38 SQ.FT.		20.00 SQ.FT.	
65.500	A,B,C,D	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0
AREA		12.96 SQ.FT.		15.47 SQ.FT.		17.97 SQ.FT.		20.47 SQ.FT.		21.15 SQ.FT.		21.83 SQ.FT.	
71.000	A,B,C,D	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0
AREA		14.05 SQ.FT.		16.76 SQ.FT.		19.48 SQ.FT.		22.19 SQ.FT.		22.93 SQ.FT.		23.67 SQ.FT.	
76.500	A	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+79.3	-79.3	+78.0	-78.0	+76.8	-76.8
	B,C,D	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0
AREA		15.14 SQ.FT.		18.06 SQ.FT.		20.98 SQ.FT.		23.91 SQ.FT.		24.70 SQ.FT.		25.50 SQ.FT.	
82.000	A	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+74.5	-74.5	+73.1	-73.1	+71.8	-71.8
	B,C,D	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0
AREA		16.23 SQ.FT.		19.36 SQ.FT.		22.49 SQ.FT.		25.63 SQ.FT.		26.48 SQ.FT.		27.33 SQ.FT.	
87.500	A	+80.0	-80.0	+80.0	-80.0	+78.0	-78.0	+70.0	-70.0	+68.4	-68.4	+67.0	-67.0
	C	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+79.1	-79.1	+77.3	-77.3	+75.8	-75.8
	B,D	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0
AREA		17.32 SQ.FT.		20.66 SQ.FT.		24.00 SQ.FT.		27.34 SQ.FT.		28.26 SQ.FT.		29.17 SQ.FT.	
93.000	A	+80.0	-80.0	+80.0	-80.0	+74.0	-74.0	+65.5	-65.5	+63.9	-63.9	+62.4	-62.4
	C	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+74.0	-74.0	+72.2	-72.2	+70.5	-70.5
	B,D	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0
AREA		18.41 SQ.FT.		21.96 SQ.FT.		25.51 SQ.FT.		29.06 SQ.FT.		30.03 SQ.FT.		31.00 SQ.FT.	
96.000	A	+80.0	-80.0	+80.0	-80.0	+71.9	-71.9	+63.0	-63.0	+61.5	-61.5	+60.0	-60.0
	C	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+71.2	-71.2	+69.5	-69.5	+67.8	-67.8
	B,D	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0	+80.0	-80.0
AREA		19.00 SQ.FT.		22.67 SQ.FT.		26.33 SQ.FT.		30.00 SQ.FT.		31.00 SQ.FT.		32.00 SQ.FT.	

NOTES: B

1. ALL MAXIMUM SIZES SHOWN ON SHEET 4 ARE QUALIFIED TO THE PRESSURE OF A 32 SQ. FT. UNIT IN TABLE 2.


2. ALL SHAPES LESS THAN THE MAXIMUM SIZE, QUALIFY TO PRESSURE FOR THE MAXIMUM SIZE LISTED IN TABLE 2, OR TO THE PRESSURE FOR THE SMALLEST SQUARE OR RECTANGULAR SIZE IN TABLE 2, WHICH THEIR OVERALL WIDTH AND HEIGHT DIMENSIONS COMPLETELY FIT WITHIN.

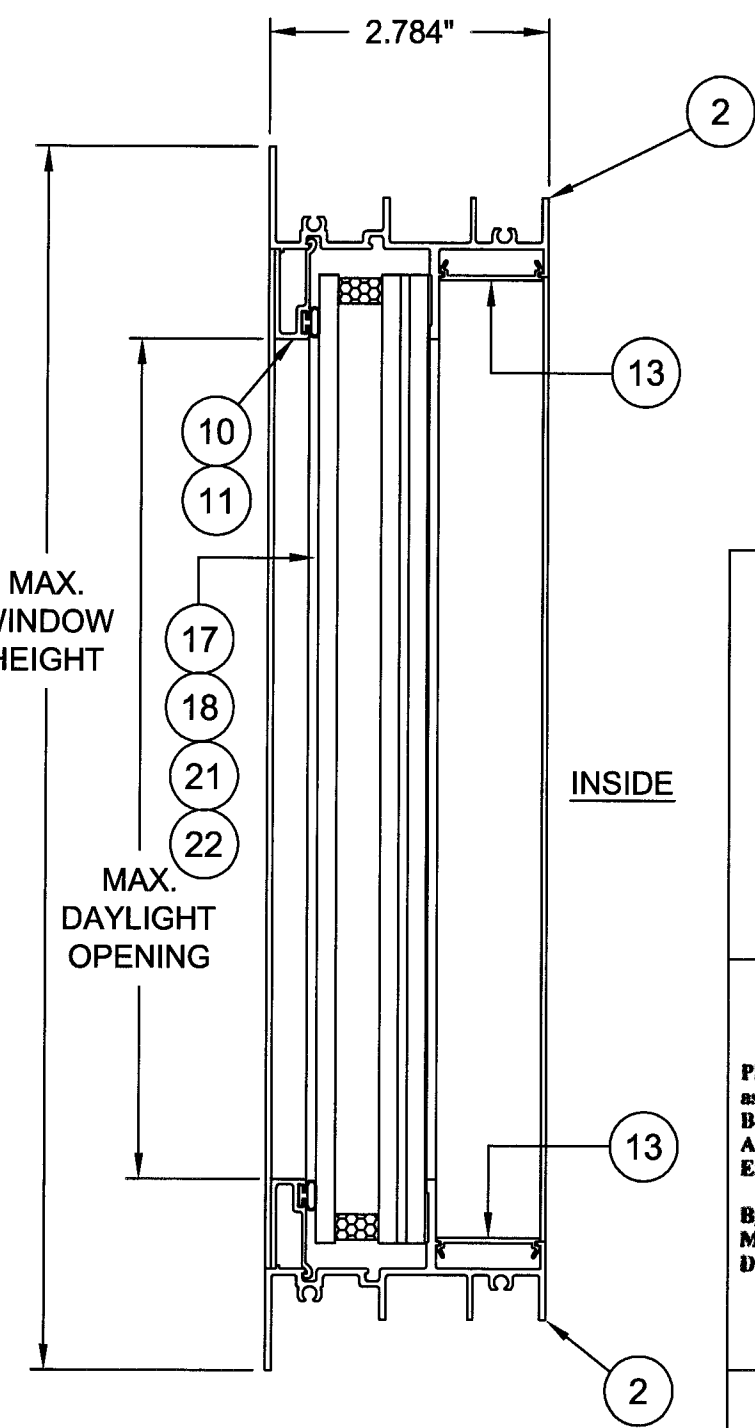
3. INSTALLATION WITH NAILS IS THROUGH THE INTEGRAL FIN AS SHOWN ON SHEET 10. INSTALLATION WITH OTHER FASTENER TYPES ARE THROUGH THE FRAME. SEE ANCHORAGE DETAILS ON SHEETS 10 AND 11.

Revsd By:	Date:	Revisions:		1070 TECHNOLOGY DRIVE NOKOMIS, FL 34275 P.O. BOX 1529 NOKOMIS, FL 34274	 <i>Visibly Better</i>	Description: INTEGRAL FIN UNIT DESIGN PRESSURES				
Revsd By: F.K.	Date: 4/4/07	Revisions: B	UPDATE DESIGN PRESSURES PER ASTM E 1300-02 AND NOTES. CLEAN UP TABLE 2 DESCRIPTION AND HEADINGS.			Title: ALUMINUM PICTURE WINDOW, IMPACT				
Revsd By: F.K.	Date: 12/15/03	Revisions: A	CHANGE NOTE 1 ANCHORING WITH #12 SCREWS			Series/Model: PW-701	Scale: NTS	Sheet: 6 of 12	Drawing No. 4259-4	Rev. B
Drawn By: F.K.	Date: 7/14/03	Checked By:	Date:							

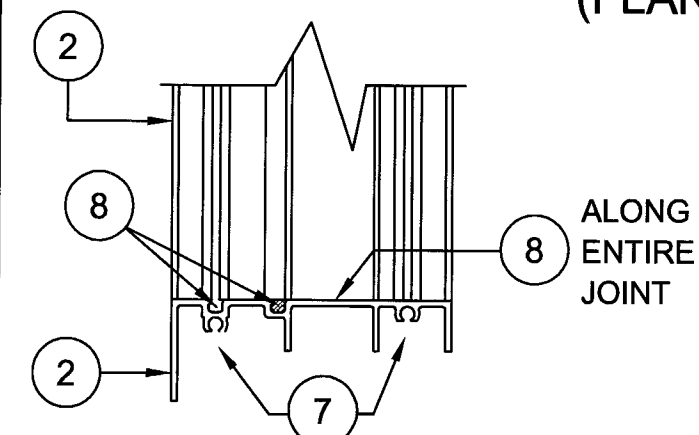
PRODUCT RENEWED
as complying with the Florida
Building Code
Acceptance No. 08-1112-10
Expiration Date 2/19/2014
By Isaac J. Chavez
Miami Dade Product Control
Division

PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No. 07-0418-06
Expiration Date FEB 19, 2009
By Messiah Perez
Miami Dade Product Control
Division

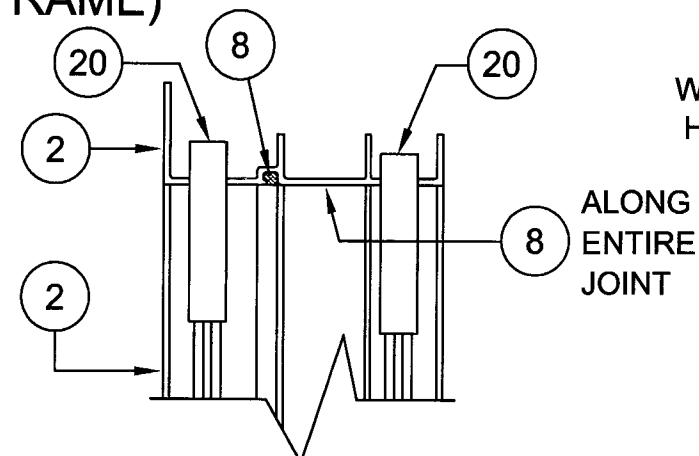

4/13/07
Robert L. Clark, P.E.
PE #39712
Structural



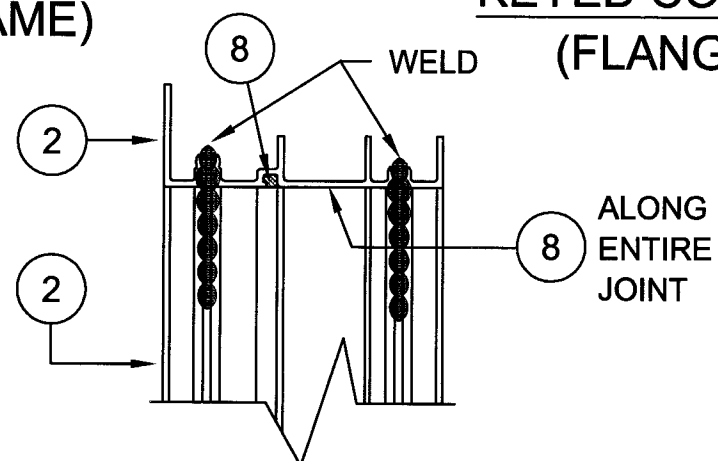
HORIZONTAL SECTION (FLANGE FRAME)



SCREWED CORNER ASS'Y
(FLANGE FRAME)



KEYED CORNER ASS'Y
D (FLANGE FRAME)





WELDED CORNER ASS'Y (FLANGE FRAME)

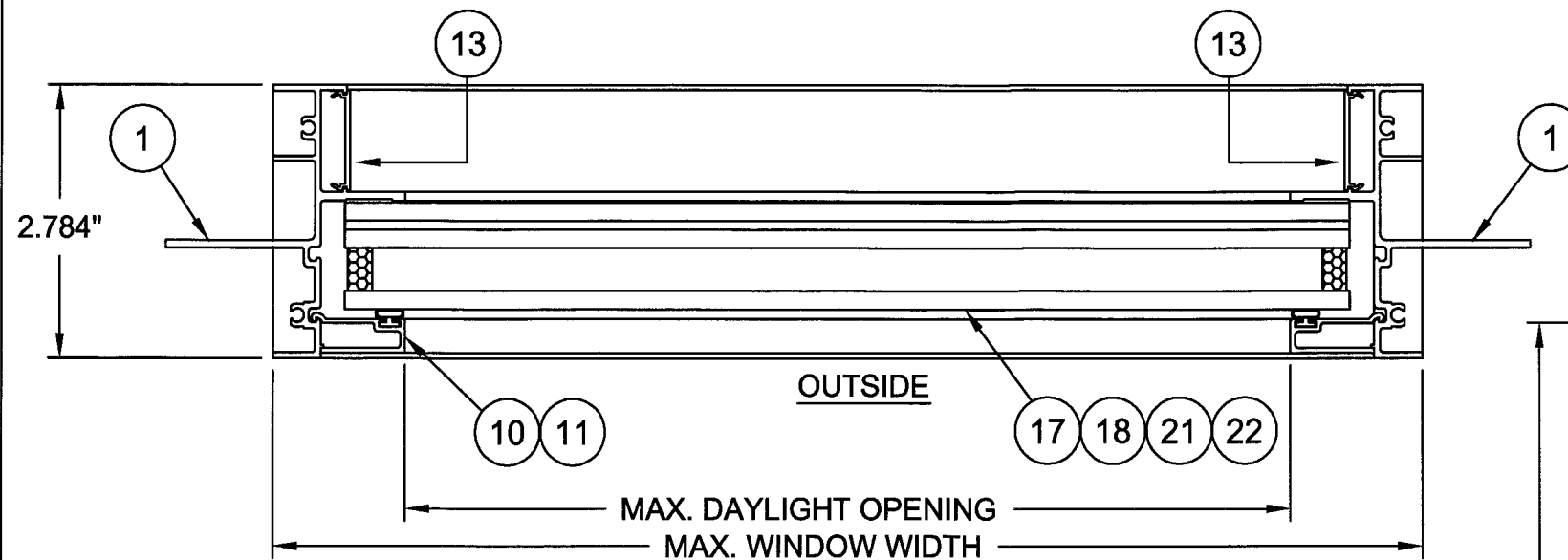
VERTICAL SECTION
(FLANGE FRAME)

PRODUCT RENEWED
as complying with the Florida
Building Code
Acceptance No. 08-1112.10
Expiration Date 2/19/2014
By LGK 1.1 hand
Miami Dade Product Control
Division

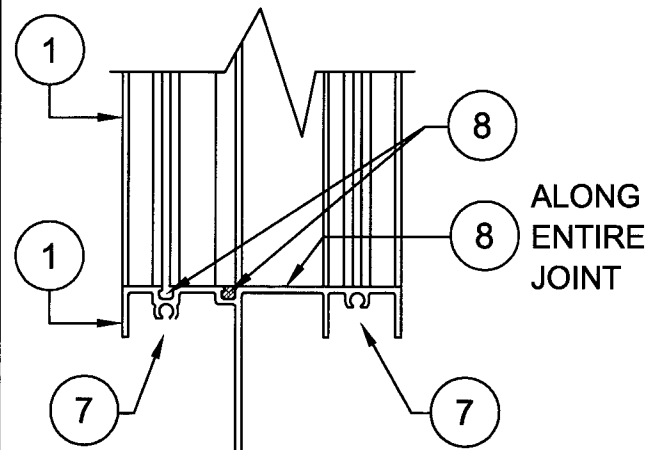
PRODUCT REVISED
as complying with the **Florida**
Building Code
Acceptance No 07-0418.06
Expiration Date FEB. 19, 2009
By Miguel Perez
Miami/Dade Product Control
Division


4/13/07
Robert L. Clark, P.E.
PE #39712
Structural

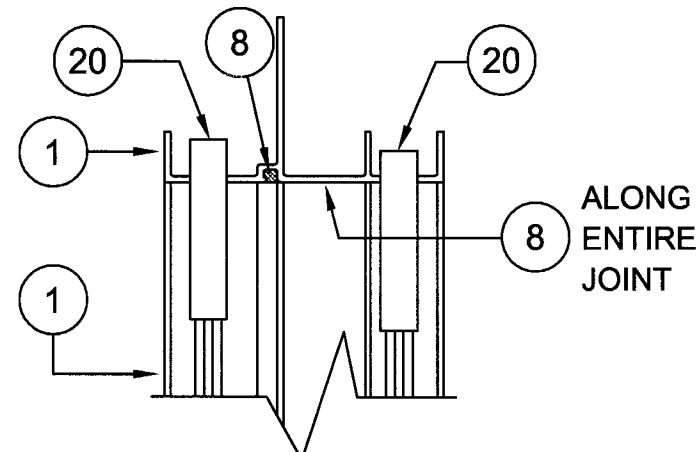
Revised By:	Date:	Revisions:		1070 TECHNOLOGY DRIVE NOKOMIS, FL 34275 P.O. BOX 1529 NOKOMIS, FL 34274	 <i>Visibly Better</i>	Description: SECTIONS & CORNER ASS'Y, FLANGED				
Revsd By:	Date:	Revisions:				Title: ALUMINUM PICTURE WINDOW, IMPACT				
F.K.	4/4/07	B	NO CHANGE THIS SHEET			Series/Model:				
F.K.	12/15/03	A	NO CHANGE THIS SHEET			Scale:				
Drawn By:	Date:	Checked By:	Date:			Sheet:		Drawing No.	Rev:	
F.K.	7/14/03					PW-701		HALF 7 of 12	4259-4	



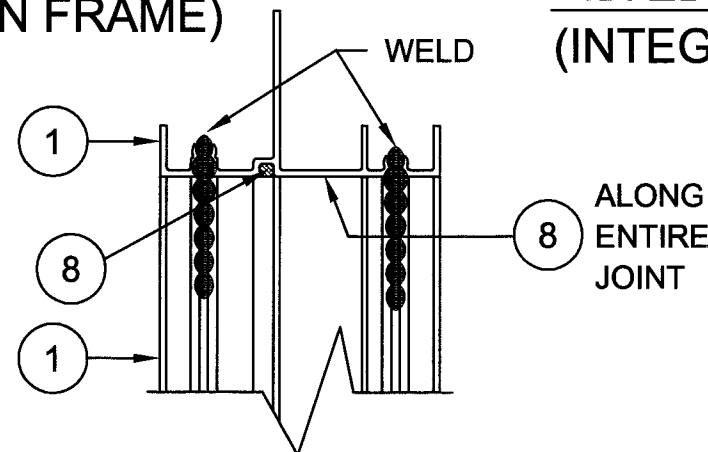
**HORIZONTAL SECTION
(INTEGRAL FIN FRAME)**



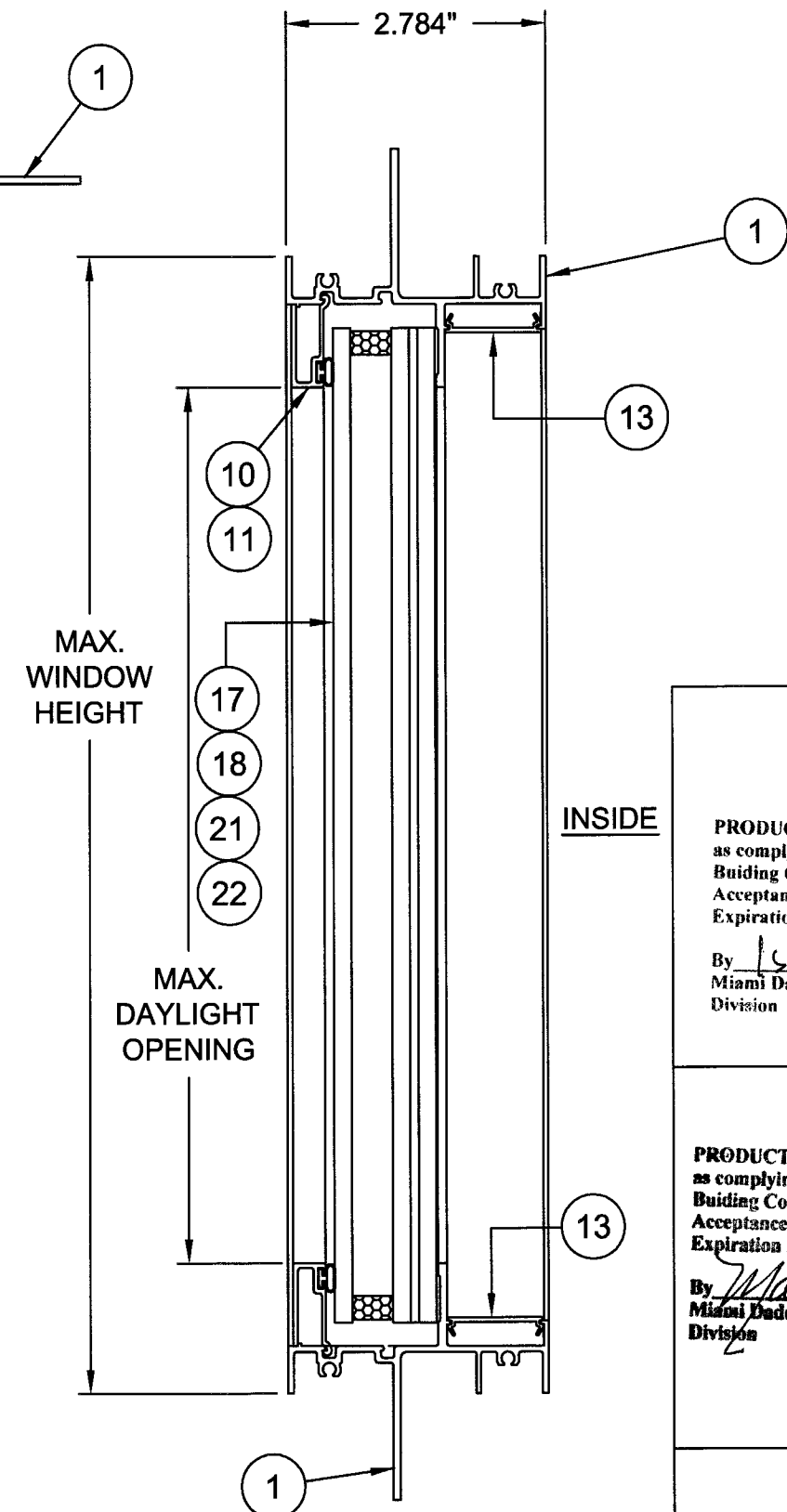
**SCREWED CORNER ASS'Y
(INTEGRAL FIN FRAME)**



**KEYED CORNER ASS'Y
(INTEGRAL FIN FRAME)**



WELDED CORNER ASS'Y (INTEGRAL FIN FRAME)



**VERTICAL SECTION
(INTEGRAL FIN FRAME)**

PRODUCT RENEWED
as complying with the Florida
Building Code
Acceptance No. 08-1112-10
Expiration Date 2/19/2014
By Shag J. Chavala
Miami Dade Product Control
Division

PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No. 07-0418-06
Expiration Date FEB. 19, 2009
By Manuel Perez
Miami Dade Product Control
Division

[Signature]
4/13/07
Robert L. Clark, P.E.
PE #39712
Structural

Revsd By:	Date:	Revisions:	
Revsd By: F.K.	Date: 4/4/07	Revisions: B	NO CHANGE THIS SHEET
Revsd By: F.K.	Date: 12/15/03	Revisions: A	NO CHANGE THIS SHEET
Drawn By: F.K.	Date: 7/14/03	Checked By:	Date:

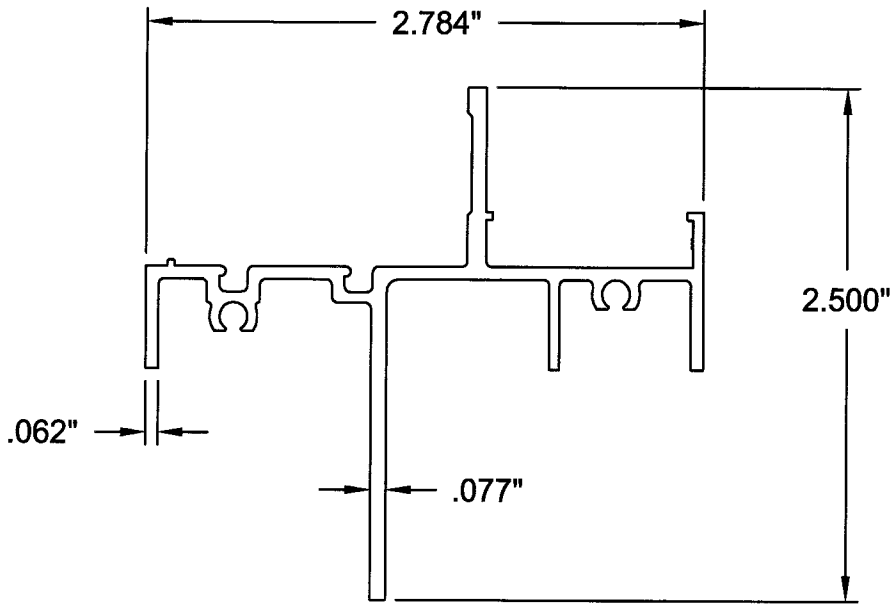
1070 TECHNOLOGY DRIVE
NOKOMIS, FL 34275

P.O. BOX 1529
NOKOMIS, FL 34274



Description: SECTIONS, INTEGRAL FIN			
Title: ALUMINUM PICTURE WINDOW, IMPACT			
Series/Model: PW-701	Scale: HALF	Sheet: 8 of 12	Drawing No. 4259-4
Rev: B			

ITEM	DWG NO.	PART #	DESCRIPTION
1	4256A	64256	INTEGRAL FIN FRAME HEAD, SILL & JAMB
2	4253	64253	FLANGED FRAME HEAD, SILL & JAMB
7	1155	781PQX	#8 X 1 QUAD PN SMS STAINLESS STEEL
8			SCHNEE-MOREHEAD SM5504 ACRYL-R NARROW JOINT SEALANT OR EQUAL
10	4255	64255	7/16 LAMI GLASS BEAD
11	4254	64254	1 1/16 LAMI I.G. GLASS BEAD
12	1224	6TP247	VINYL BULB WEATHERSTRIP (THICK)
13	4224		INSTALLATION FASTENER COVER
14			DOW CORNING 899 GLAZING SEALANT OR EQUIVALENT
15			DOW CORNING 995 SILICONE STRUCTURAL SEALANT, BLACK
17			7/16" LAMI GLASS: 3/16" ANNEALED - .090 DUPONT BUTACITE OR SAFLEX KEEPSAFE MAXIMUM PVB INTERLAYER - 3/16" HEAT STRENGTHENED
18			1 1/16" LAMI I.G. GLASS: 3/16" HEAT STRENGTHENED OUTBOARD - 7/16" AIRSPACE - 3/16" ANNEALED - .090 DUPONT BUTACITE OR SAFLEX KEEPSAFE MAXIMUM PVB INTERLAYER - 3/16" HEAT STRENGTHENED
20	4262	64262	ARCHITECTURAL CORNER KEY
21			7/16" LAMI GLASS: 3/16" HEAT STRENGTHENED - .090 DUPONT BUTACITE OR SAFLEX KEEPSAFE MAXIMUM PVB INTERLAYER - 3/16" HEAT STRENGTHENED
22			1 1/16" LAMI I.G. GLASS: 3/16" HEAT STRENGTHENED OUTBOARD - 7/16" AIRSPACE - 3/16" HEAT STRENGTHENED - .090 DUPONT BUTACITE OR SAFLEX KEEPSAFE MAXIMUM PVB INTERLAYER - 3/16" HEAT STRENGTHENED



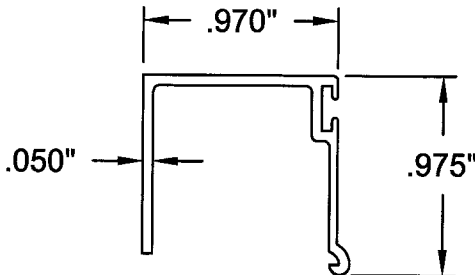
ITEM 1, INTEGRAL FIN FRAME

MAT'L: 6063-T5
DWG NO. 4256A

PRODUCT REVIEWED
as complying with the Florida
Building Code
Acceptance No 08-1117-10
Expiration Date 2/19/2014
By Shag J. Chan
Miami Dade Product Control
Division

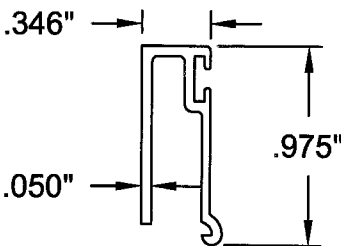
PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No 07-0418-06
Expiration Date FEB. 19, 2009
By Manuel Perez
Miami Dade Product Control
Division

Robert L. Clark
4/13/07
Robert L. Clark, P.E.
PE #39712
Structural



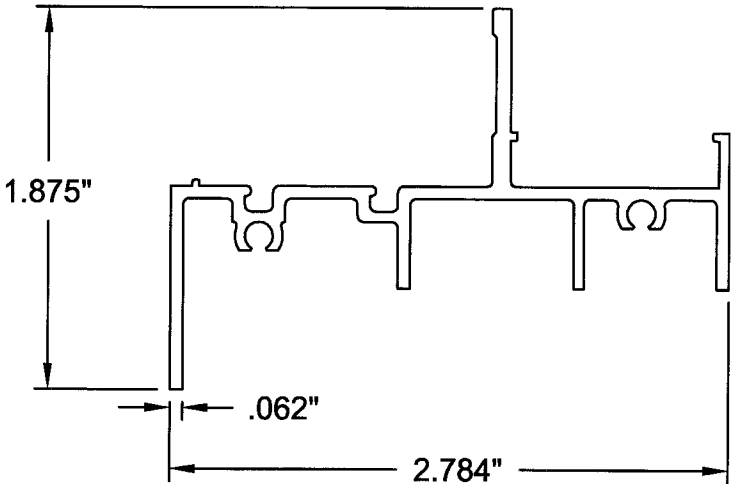
ITEM 10,
7/16 LAMI GLASS BEAD

MAT'L: 6063-T5
DWG NO. 4255



ITEM 11,
1 1/16 LAMI I.G. GLASS BEAD

MAT'L: 6063-T5
DWG NO. 4254



ITEM 2, FLANGED FRAME

MAT'L: 6063-T5
DWG NO. 4253

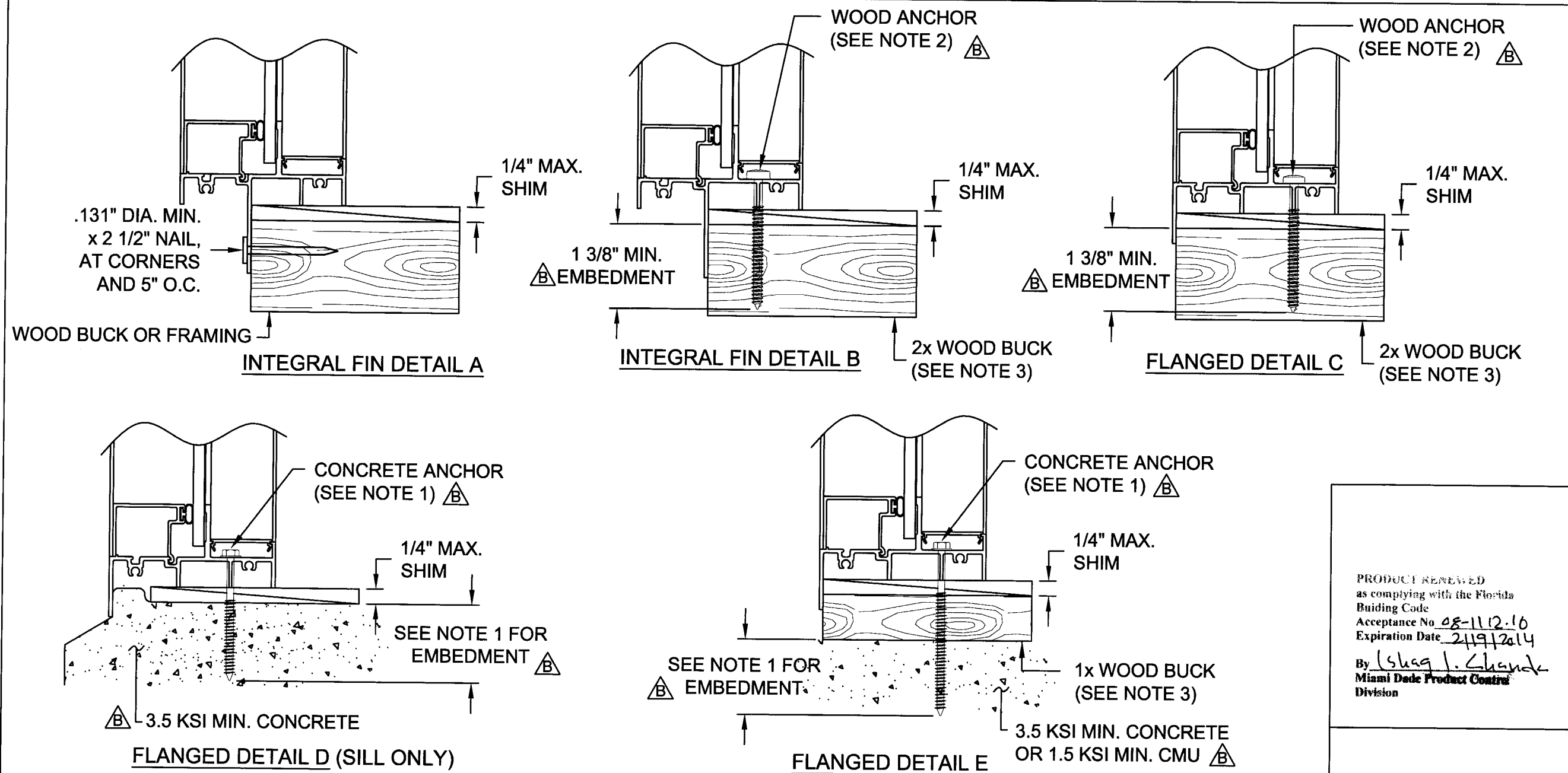
Revsd By:	Date:	Revisions:	
Revsd By: F.K.	Date: 4/4/07	Revisions: B	NO CHANGE THIS SHEET
Revsd By: F.K.	Date: 12/15/03	Revisions: A	NO CHANGE THIS SHEET
Drawn By: F.K.	Date: 7/14/03	Checked By:	Date:

1070 TECHNOLOGY DRIVE
NOKOMIS, FL 34275

P.O. BOX 1529
NOKOMIS, FL 34274




Description: EXTRUSION PROFILES & PARTS LIST				
Title: ALUMINUM PICTURE WINDOW, IMPACT				
Series/Model: PW-701	Scale: HALF	Sheet: 9 of 12	Drawing No. 4259-4	Rev: B



NOTES:

1. FOR CONCRETE APPLICATIONS IN MIAMI-DADE COUNTY, USE ONLY MIAMI-DADE COUNTY APPROVED 1/4" ELCO TAPCONS, EMBEDDED 1 3/8" MIN., 5/16" ELCO TAPCONS EMBEDDED 1 3/4" MIN. OR 1/4" SS4 CRETE-FLEX EMBEDDED 1 3/4" MIN. DISTANCE FROM ANCHOR TO CONCRETE EDGE IS 1 3/4" MIN.
2. FOR WOOD APPLICATIONS IN MIAMI-DADE COUNTY, USE #12 OR #14 STEEL SCREWS (G5) OR 1/4" SS4 CRETE-FLEX.
3. WOOD BUCKS DEPICTED IN THE SECTIONS ON THIS PAGE AS 1x ARE BUCKS WHOSE TOTAL THICKNESS IS LESS THAN 1 1/2". 1x WOOD BUCKS ARE OPTIONAL IF UNIT CAN BE INSTALLED DIRECTLY TO SOLID CONCRETE. WOOD BUCKS DEPICTED AS 2x ARE 1 1/2" THICK OR GREATER. INSTALLATION TO THE SUBSTRATE OF WOOD BUCKS TO BE ENGINEERED BY OTHERS OR AS APPROVED BY AUTHORITY HAVING JURISDICTION.
4. FOR ATTACHMENT TO ALUMINUM: THE MATERIAL SHALL BE A MINIMUM STRENGTH OF 6063-T5 AND A MINIMUM OF 1/8" THICK. THE ALUMINUM STRUCTURAL MEMBER SHALL BE OF A SIZE TO PROVIDE FULL SUPPORT TO THE WINDOW FRAME SIMILAR TO THAT SHOWN IN THESE DETAILS FOR 2x WOOD BUCKS. THE ANCHOR SHALL BE A #12 SHEET METAL SCREW WITH FULL ENGAGEMENT INTO THE ALUMINUM. IF THESE CRITERIA ARE MET, THE RESPECTIVE DESIGN PRESSURES AND ANCHORAGE SPACING FOR TAPCONS MAY BE USED.

Revsd By:	Date:	Revisions:		1070 TECHNOLOGY DRIVE NOKOMIS, FL 34275 P.O. BOX 1529 NOKOMIS, FL 34274	 <i>Visibly Better</i>	Description: ANCHORAGE - HEAD, SILL AND JAMBS					Rev: B
Revsd By:	Date:	Revisions:				Title: ALUMINUM PICTURE WINDOW, IMPACT					
Revsd By:	Date:	Revisions:				Series/Model:	Scale:	Sheet:	Drawing No.		
Drawn By:	Date:	Checked By:	Date:			PW-701	NTS	10 of 12	4259-4		
F.K.	4/4/07	B	REVISE AND UPDATE ANCHORAGE PER CURRENT FBC								
F.K.	12/15/03	A	CHANGE NOTE 1 AND FASTENER SPACING								
F.K.	7/14/03										

PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No. 08-1112-10
Expiration Date 2/19/2014
By Isaac L. Chander
Miami Dade Product Control
Division

PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No. 07-0418-06
Expiration Date FEB. 19, 2009
By Maurice Perry
Miami Dade Product Control
Division

4/13/07
Robert L. Clark, P.E.
PE #39712
Structural

TABLE 3. ANCHOR ON-CENTER DIMENSION BY ANCHOR TYPE - WOOD SUBSTRATE																														
WIND. "X" DIM.	ANCHOR TYPE	WINDOW "Y" DIMENSION																												
		15.0"		20.0"		25.0"		28.5"		30.0"		34.0"			39.5"			45.0"			46.5"			48.0"						
		1.,2.,4.	X	1.,2.,4.	X	1.,2.,4.	X	1.,2.,4.	X	1.,2.,4.	X	Y	X	Y	4.	X	Y	X	Y	4.	X	Y	X	Y	4.	X	Y	X	Y	
49.0"	O.C.	12 3/8	7 1/2	12 3/8	10	12 3/8	12 1/2	12 3/8	8 1/4	12 3/8	9	12 3/8	11	12 3/8	12 3/8	9 3/16	12 3/8	9 3/16	12 3/8	11	12 3/8	12 3/8	11 1/2	12 3/8	11 1/2	12 3/8	12 3/8	12	12 3/8	12
54.5"	O.C.	10 5/8	7 1/2	10 5/8	10	10 5/8	12 1/2	10 5/8	8 1/4	10 5/8	9	10 5/8	11	10 5/8	12 3/8	9 3/16	10 5/8	9 3/16	10 5/8	11	10 5/8	11	11 1/2	10 5/8	11 1/2	10 5/8	10 5/8	12 3/8	12 3/8	12
60.0"	O.C.	12	7 1/2	12	10	12	12 1/2	12	8 1/4	12	9	12	11	12	12	9 3/16	12	9 3/16	12	11	12	11	11 1/2	12	11 1/2	9 5/8	12	12	9 5/8	12
65.5"	O.C.	10 3/4	7 1/2	10 3/4	10	10 3/4	12 1/2	10 3/4	8 1/4	10 3/4	9	10 3/4	11	10 3/4	12 3/8	9 3/16	10 3/4	9 3/16	10 3/4	11	10 3/4	11	11 1/2	8 15/16	10 3/4	11 1/2	8 15/16	12	12	12
71.0"	O.C.	11 13/16	7 1/2	11 13/16	10	11 13/16	12 1/2	11 13/16	8 1/4	11 13/16	9	11 13/16	11	11 13/16	12 3/8	9 3/16	11 13/16	9 3/16	11 13/16	11	11 13/16	11	11 1/2	11 13/16	11 1/2	8 7/16	11 13/16	12	9 7/8	12
76.5"	O.C.	10 3/4	7 1/2	10 3/4	10	10 3/4	12 1/2	10 3/4	8 1/4	10 3/4	9	10 3/4	11	10 3/4	12 3/8	9 3/16	10 3/4	9 3/16	10 3/4	11	10 3/4	11	11 1/2	10 3/4	11 1/2	8 7/16	10 3/4	12	9 1/4	12
82.0"	O.C.	11 11/16	7 1/2	11 11/16	10	11 11/16	12 1/2	11 11/16	8 1/4	11 11/16	9	11 11/16	11	11 11/16	12 3/8	9 3/16	11 11/16	9 3/16	11 11/16	11	11 11/16	11	11 1/2	11 11/16	11 1/2	8 3/4	11 11/16	12	8 3/4	12
87.5"	O.C.	12 5/8	7 1/2	12 5/8	10	12 5/8	12 1/2	12 5/8	8 1/4	12 5/8	9	12 5/8	11	12 5/8	12 3/8	9 3/16	12 5/8	9 3/16	12 5/8	11	12 5/8	11	11 1/2	12 5/8	11 1/2	8 7/16	12 5/8	12	8 7/16	12
93.0"	O.C.	11 5/8	7 1/2	11 5/8	10	11 5/8	12 1/2	11 5/8	8 1/4	11 5/8	9	11 5/8	11	11 5/8	12 3/8	9 3/16	11 5/8	9 3/16	11 5/8	11	11 5/8	11	11 1/2	11 5/8	11 1/2	8 1/8	11 5/8	12	9	12
96.0"	O.C.	12	7 1/2	12	10	12	12 1/2	12	8 1/4	12	9	12	11	12	12 3/8	9 3/16	12	9 3/16	12	11	12	11	11 1/2	12	12	8 7/16	12	12	8 7/16	12

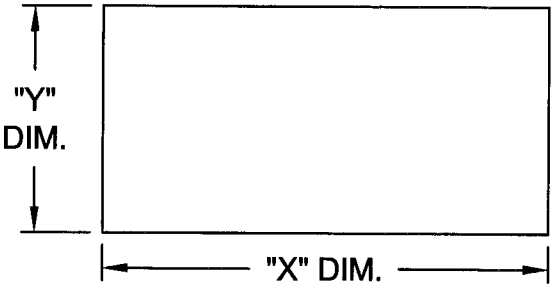
NOTES:

1. ANCHOR SPACING FOR SQUARE AND RECTANGULAR WINDOWS:

MAX. ON-CENTER (O.C.) "X" AND "Y" DIMENSION FROM TABLE 3 (MIN. 2 1/8" O.C. CONCRETE SUBSTRATE)
MAX. 8 1/2" FROM CORNERS

2. ANCHOR SPACING FOR WINDOW SHAPES OTHER THAN SQUARE OR RECTANGULAR:

FIND THE SMALLEST WINDOW SIZE IN TABLE 3 WHICH THE OVERALL WIDTH AND HEIGHT DIMENSIONS COMPLETELY FIT WITHIN AND USE THE ON-CENTER DIMENSION FOR THE RESPECTIVE ANCHOR TYPE AROUND THE PERIMETER OR CIRCUMFERENCE, NOT EXCEEDING 8 1/2" FROM ANY CORNER.



Revsd By:	Date:	Revisions:		1070 TECHNOLOGY DRIVE NOKOMIS, FL 34275	PGT Visibly Better	Description: ANCHORAGE, WOOD SUBSTRATE				
Revsd By:	Date:	Revisions:		P.O. BOX 1529 NOKOMIS, FL 34274		Title: ALUMINUM PICTURE WINDOW, IMPACT				
Revsd By:	Date:	Revisions:				Series/Model: PW-701	Scale: NTS	Sheet: 11 of 12	Drawing No. 4259-3	Rev: B
Drawn By:	Date:	Checked By:	Date:							
F.K.	7/14/03									

- ANCHOR TYPES:
1. #12 STEEL SCREW (G5)
 2. #14 STEEL SCREW (G5)
 3. 1/4" ELCO TAPCON
 4. 1/4" ELCO SS4 CRETEFLEX
 5. 5/16" ELCO TAPCON

PRODUCT RENEWED
as complying with the Florida
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Acceptance No. 08-1112-10
Expiration Date 2-19-2014
By [Signature]
Miami Dade Product Control
Division

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as complying with the Florida
Building Code
Acceptance No. 07-0418-06
Expiration Date FEB 19, 2009
By [Signature]
Miami Dade Product Control
Division

[Signature]
4/13/07
Robert L. Clark, P.E.
PE #39712
Structural

TABLE 4. ANCHOR ON-CENTER DIMENSION BY ANCHOR TYPE - CONCRETE SUBSTRATE																																	
WIND. "X" DIM.	ANCHOR TYPE	WINDOW "Y" DIMENSION																															
		15.0"		20.0"		25.0"		28.5"		30.0"		34.0"			39.5"			45.0"			46.5"			48.0"									
		3,4,5		3,4,5		3,4,5		3,4,5		3,4,5		3,4,5		3,4,5		3,4,5		3,4,5		3,4,5		3,4,5		3,4,5		3,4,5		3,4,5					
		X	Y	X	Y	X	Y	X	Y	X	Y	X	Y	X	Y	X	Y	X	Y	X	Y	X	Y	X	Y	X	Y	X	Y	X	Y		
49.0"	O.C.	12 3/8	7 1/2	12 3/8	10	12 3/8	6 1/2	12 3/8	12 1/2	9 1/4	8 1/4	12 3/8	8 1/4	9 1/4	9	12 3/8	9 1/4	7 7/16	8 1/4	12 3/8	11	7 7/16	8 5/8	12 3/8	11 1/2	12 3/8	7 7/16	7 1/4	12 3/8	12	12 3/8	12	
54.5"	O.C.	10 5/8	7 1/2	10 5/8	10	10 5/8	6 1/2	10 5/8	12 1/2	10 5/8	8 1/4	10 5/8	8 1/4	8 1/2	9	10 5/8	8 1/2	8 1/2	8 1/4	10 5/8	9 3/16	7 1/8	8 5/8	10 5/8	11 1/2	10 5/8	7 1/8	7 1/4	10 5/8	12	10 5/8	12	
60.0"	O.C.	12	7 1/2	12	10	9 5/8	6 1/2	12	12 1/2	9 5/8	8 1/4	12	8 1/4	8	9	12	8	8 1/4	8 1/4	9 5/8	9 3/16	6 7/8	8 5/8	9 5/8	11 1/2	6 7/8	7 1/4	9 5/8	12	12	12	12	
65.5"	O.C.	10 3/4	7 1/2	10 3/4	10	10 3/4	6 1/2	10 3/4	12 1/2	8 15/16	8 1/4	10 3/4	8 1/4	9	9	7 11/16	11	8 1/4	8 1/4	10 3/4	9 3/16	6 11/16	8 5/8	10 3/4	11 1/2	6 11/16	7 1/4	10 3/4	12	10 3/4	12	12	
71.0"	O.C.	11 13/16	7 1/2	11 13/16	10	9 7/8	6 1/2	11 13/16	12 1/2	8 7/16	8 1/4	11 13/16	8 1/4	9	9	8 7/16	11	8 1/4	8 1/4	9 3/16	9 3/16	6 9/16	8 5/8	9 7/8	11 1/2	6 9/16	7 1/4	9 7/8	12	11 13/16	12	12	
76.5"	O.C.	10 3/4	7 1/2	10 3/4	10	10 3/4	6 1/2	10 3/4	12 1/2	9 1/4	8 1/4	10 3/4	8 1/4	9	9	8 1/16	11	8 1/4	8 1/4	9 3/16	9 3/16	6 1/2	8 5/8	9 1/4	11 1/2	6 1/2	7 1/4	9 1/4	12	10 3/4	12	12	
82.0"	O.C.	11 11/16	7 1/2	11 11/16	10	6 1/2	11 11/16	12 1/2	8 3/4	8 1/4	8 1/4	11 11/16	8 1/4	9	9	7 13/16	11	8 1/4	8 1/4	9 3/16	10	6 3/8	8 5/8	8 3/4	11 1/2	5 7/8	7 1/4	8 3/4	12	11 11/16	12	12	
87.5"	O.C.	12 5/8	7 1/2	12 5/8	10	9 7/16	6 1/2	12 5/8	12 1/2	8 7/16	8 1/4	10 13/16	11	7 9/16	11	6 7/8	9 3/16	8 1/4	8 1/4	9 3/16	10 13/16	6 5/16	8 5/8	9 7/16	11 1/2	5 13/16	7 1/4	8 7/16	12	12 5/8	12	12	
93.0"	O.C.	11 5/8	7 1/2	11 5/8	10	10 1/8	6 1/2	11 5/8	9	8 1/4	8 1/4	11 5/8	11	7 3/8	11	6 3/4	9 3/16	8 1/4	9	9 3/16	10 1/8	6 1/4	8 5/8	9	11 1/2	5 13/16	7 1/4	9	12	11 5/8	12	12	
96.0"	O.C.	12	7 1/2	12	10	9 3/8	6 1/2	12	12 1/2	8 7/16	8 1/4	12	8 1/4	9	12	6 1/2	9 3/16	8 1/4	9 3/8	11	6	8 5/8	8 7/16	11 1/2	5 5/8	7 1/4	8 7/16	12	12	12	12	12	

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Building Code
Acceptance No. 08-1112.10
Expiration Date 2/19/2014
By *Isaac J. Chaudh*
Miami Dade Product Control
Division

PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No. 07-0412.06
Expiration Date FEB 19, 2009
By *Manuel Serey*
Miami Dade Product Control
Division

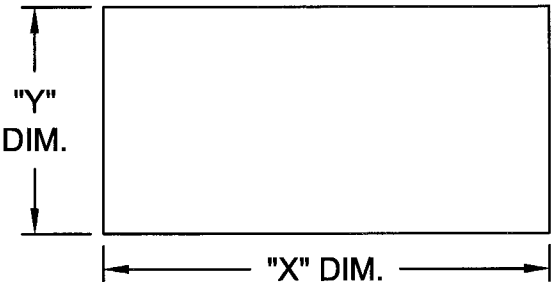
NOTES:

1. ANCHOR SPACING FOR SQUARE AND RECTANGULAR WINDOWS:

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Revsd By:	Date:	Revisions:	
Revsd By:	Date:	Revisions:	
Revsd By:	Date:	Revisions:	
Drawn By:	Date:	Checked By:	Date:

1070 TECHNOLOGY DRIVE
NOKOMIS, FL 34275

P.O. BOX 1529
NOKOMIS, FL 34274



Description: ANCHORAGE, CONCRETE SUBSTRATE			
Title: ALUMINUM PICTURE WINDOW, IMPACT			
Series/Model: PW-701	Scale: NTS	Sheet: 12 of 12	Drawing No. 4259-3
Rev: B			

Robert L. Clark
4/13/09
Robert L. Clark, P.E.
PE #39712
Structural